



**EMnex**

**2026. 03**

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Home Page : <http://www.emnex.co.kr> Address ; Samsung 1-ro 3-gil, Hwaseong-si, Gyeonggi-do, Korea, 18448

EMnex : Next Electronics Manufacturing Service

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## 1. Company Summary

EMNEX is a specialized EMS provider delivering high-quality electronics through a clean manufacturing environment and end-to-end solutions.

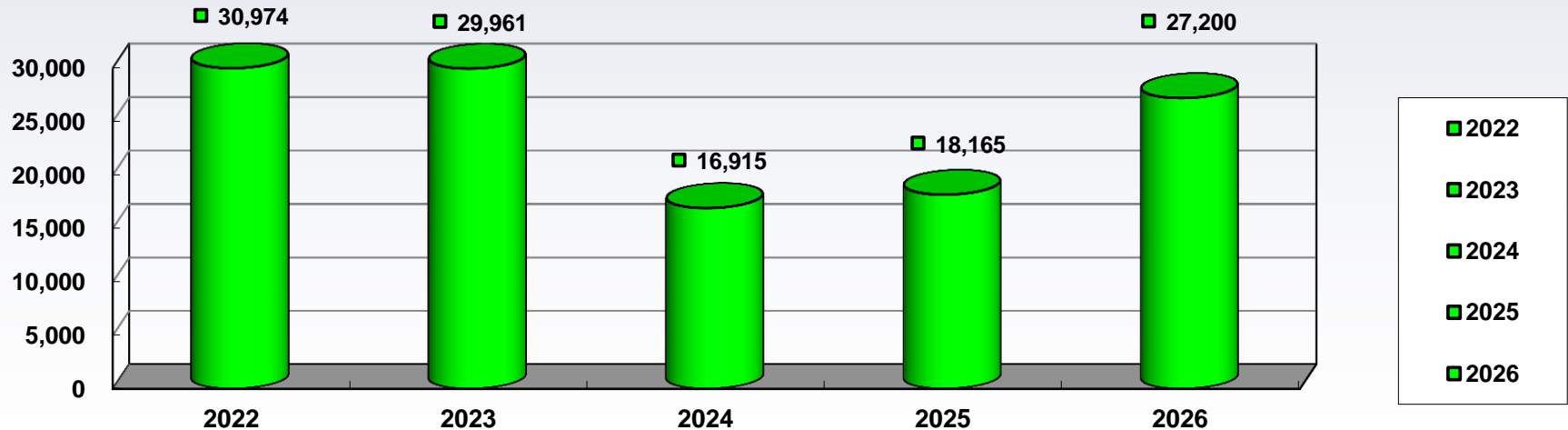


## Company Overview



- Location : Samsung 1-ro 3-gil, Hwaseong-si, Gyeonggi-do, Korea, 18448
- Employees : 102 (as of March 2026)
- President & CEO : Young-Wook Choi
- Manufacturing Facility : 2,600m<sup>2</sup> land / 4,900m<sup>2</sup> floor area (B1-4F)
- Revenue : '22yr: \$31M, '23yr: \$30M '24yr: \$17M '25yr: \$18M '26yr: \$27M (expected).
- Key Products & Industry Applications :
  - Industrial Automation
  - Energy Solutions (ESS, Hydrogen Systems)
  - Defense Electronics
  - Railway and Transportation Control Systems
  - Medical and X-ray systems
- Home page : [www.emnex.co.kr](http://www.emnex.co.kr)

(Unit : USD thousands)

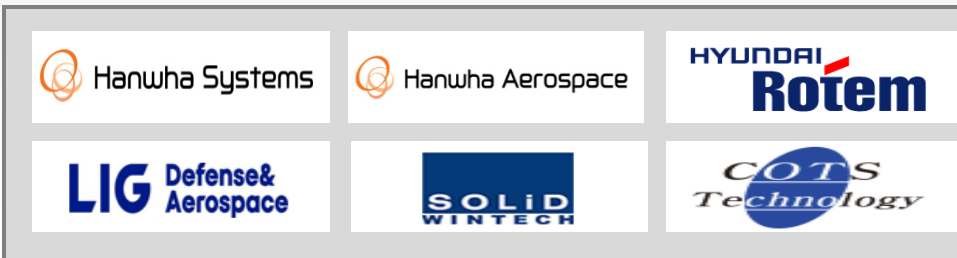


## Key Customers & Industry Segments

### Industrial Automation



### Defense & Aerospace



### Medical Devices



### Energy & Semiconductor Equipment





## 2. Company History

### Key Milestone

- 1999, Started partnership with Samsung Electronics
- 2011, Relocated to the current facility (B1–4F, Total Floor : 4,958 m<sup>2</sup>)
- 2013, Exported power products to ONKYO (Japan)  
Export Tower Award (2014), \$2.5M exports in 2015
- 2014, Implemented ERP system and established selective soldering line
- 2019, Established 4 SMT lines (full in-line 3D SPI & AOI)
- 2020, Established conformal coating system (3 robotic coating machines)  
Secured underfill process capability
- 2021, Introduced 3D CT X-ray inspection system  
Installed Flying Probe ICT  
Installed X-ray SMD counters (2 units)
- 2023, Introduced XRF analyzer for hazardous substance analysis  
(HITACHI EA1000III)

### Government & Institutional Certifications

- Certified Corporate R&D Center  
(Ministry of Science and ICT, Korea)
- Selected as a Promising SME  
(Gyeonggi Provincial Government)
- INNOBIZ Certified Company  
(Korea SMEs and Startups Agency)
- Certified Specialized Parts & Materials Company  
(Ministry of Trade, Industry and Energy)
- Designated as a Military Service Exemption Company  
(Military Manpower Administration)

### Quality & Environmental Certifications

- ISO 9001 - Quality Management System  
(IGC Certification Body)
- ISO 14001 – Environmental Management System  
(IGC Certification Body)
- AS9100 (KSQ 9100)  
Aerospace & Defense PBA Manufacturing Quality System

## Key Customer Registration & Certification

- 2009 Samsung Electronics – Supplier (Mfg & Design)
- 2013 Hyundai Rotem – RSQ Grade A (Railway)
- 2015 Hyosung Heavy Industries – Approved Supplier
- 2016 Hanwha Semitech – Approved Supplier (SMT)  
Hanwha Robotics – Approved Supplier
- 2019 LG Electronics – Mass Production Supplier (Robotics & EV Chargers)  
SEMES – SSQ Certified PBA Supplier
- 2019 LS Electric – Railway Signaling Division
- 2020 Hanwha Aerospace – Manufacturing Supplier (KF-21 PBA)
- 2025 LS Electric – Power Division
- 2025 TOVIS – Approved Supplier (Medical Monitoring & Gaming Devices)

## Defense & Aerospace Customers

- Hyundai Rotem – RSQ certified (Defense)  
Special Process Supplier
- Hanwha Systems – Special Process Supplier
- LIG D&A – Special Process Supplier (Approved)
- Hanwha Aerospace – Tier-1 Supplier (KF-21 PBA)
- Colins Aerospace (USA) – Approved Supplier

## 3. Certifications & Qualifications



(Research & Development Center)



( ISO 9001 Certification )



( AS9100 Certification )



( Promising SME )  
Gyeonggi-Do Korea

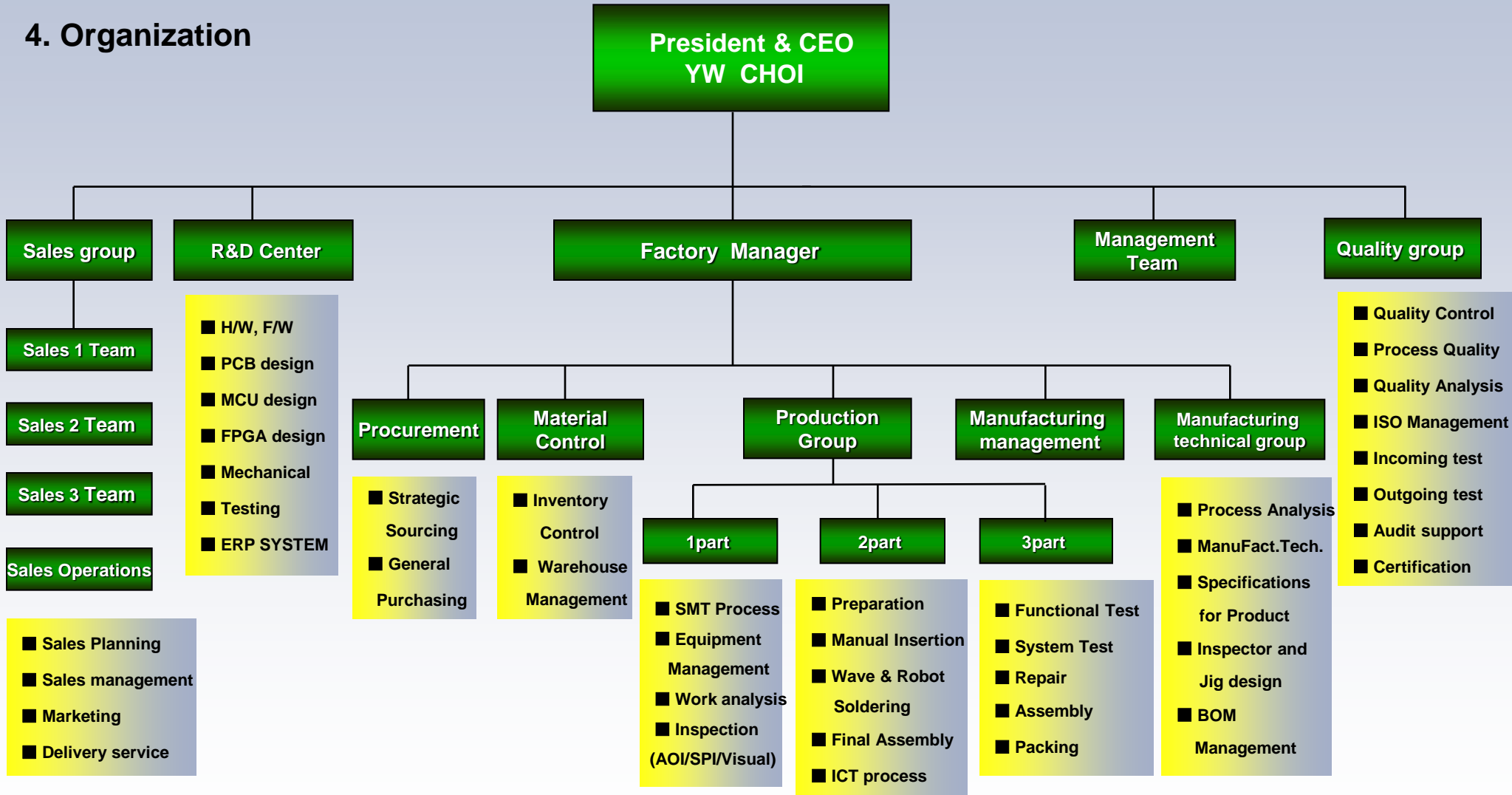


(INNOBIZ Certified Company)



(Parts and material specializing company)

### 4. Organization



## 5. Key Products

### Industrial & Robotics Controllers

#### Robot controller series for Industrial (30 items)

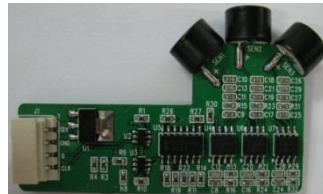


EMNEX supplies a wide range of industrial controllers to leading OEM including Samsung Electronics and Samsung Display. Our products include robot controllers, multi-axis servo controllers, AGV controllers, and jetting drivers, with over 30-40 models currently in mass production. (PBA & System Assembly)

### Application



## ■ Motor driver and AGV, AMR controllers

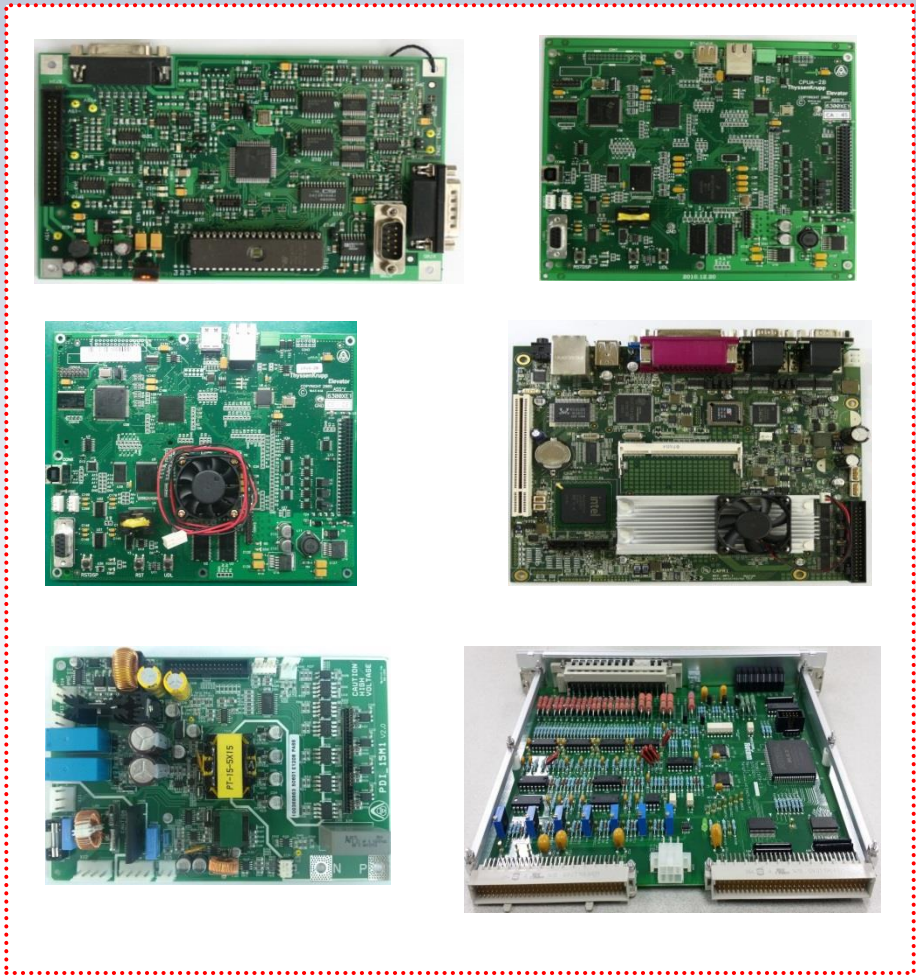


## ■ Jetting Systems for Display and Semiconductor Equipment



## Communication

### Elevator & Railway Control Systems



### Optical transmission switching board for LTE



## Medical

### X-RAY Generator & Sensor Systems



### Medical Devices & Imaging Systems

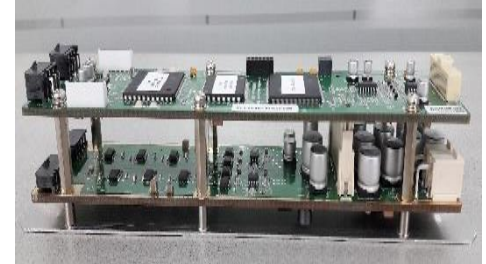
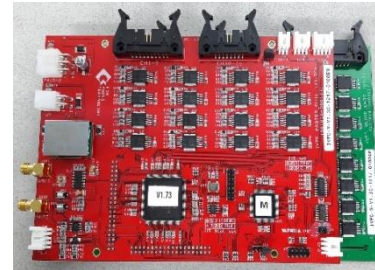
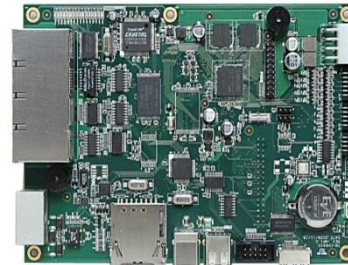


## Energy & Industrial Systems

### Power Control & Laser Systems



### Industrial Equipment (SMT, AOI, SPI) & ESS / PCS Systems



## 6. Manufacturing Facility

### Material Storage & Control



X-RAY  
SMD Counting  
System



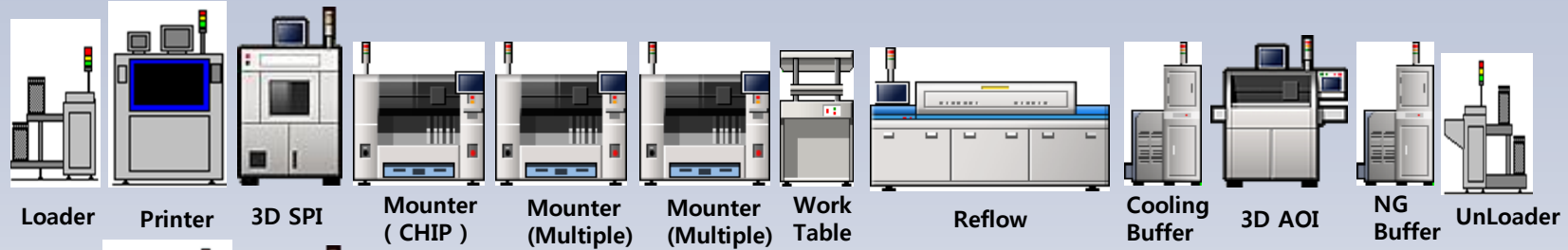
## SMT Production Lines



## SMT Line configuration

### (1) Line A (Standard, Full)

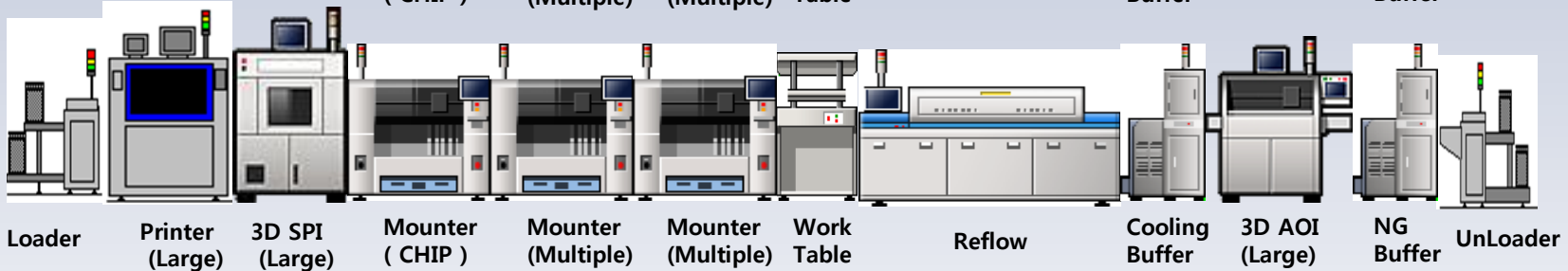
( 490 x 400 )



### (2) Line B (Large, Full)

( 510 x 460 )

( 740 x 460 )



### (3) Line C (Standard, Full)

( 510 x 400 )



### (4) Line D (Standard, Full)

( 510 x 400 )



**Manual Insertion Line ( Wave Line )**

Lead-Free Process Capable



**Burn-in / Reliability Test**



**Functional Test Line**



**System Test Line**



**BGA Rework Station**



**Selective Soldering**



**Dedicated Customer Production Line**



**Coating system Line**



**Automatic Humidity Control System**



**Squeegee blade washer and inspector**



3D CT  
X-RAY  
Inspection  
System



Flying  
ICT  
Tester



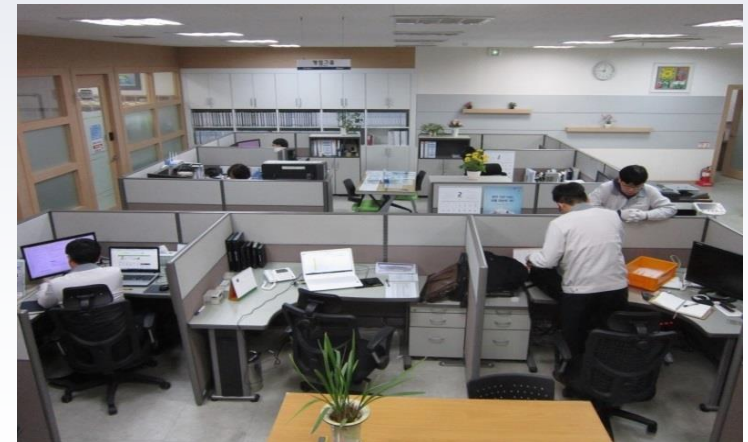
Small Clean Room



PBA water washing M/C and  
Deionized (DI) water maker



Sales Office

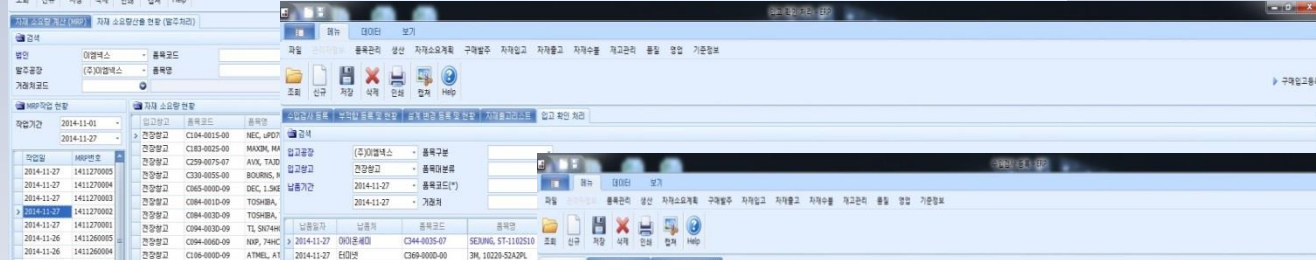


## ERP-Based Integrated Management System

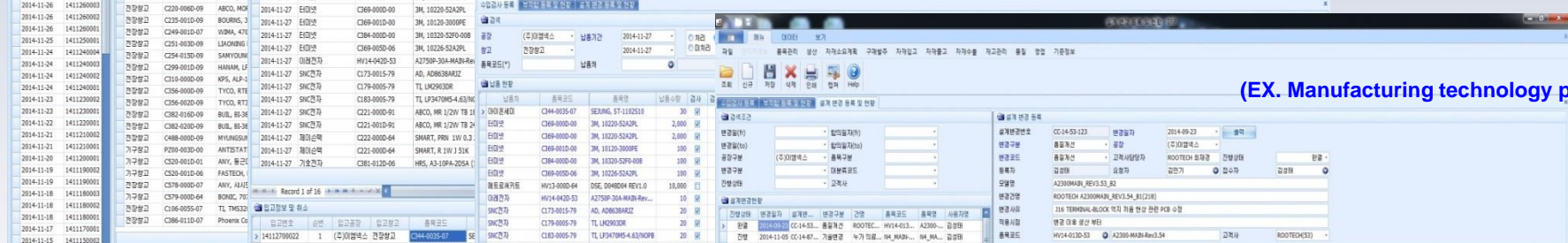
Integrated management system covering procurement, materials, quality, and manufacturing engineering



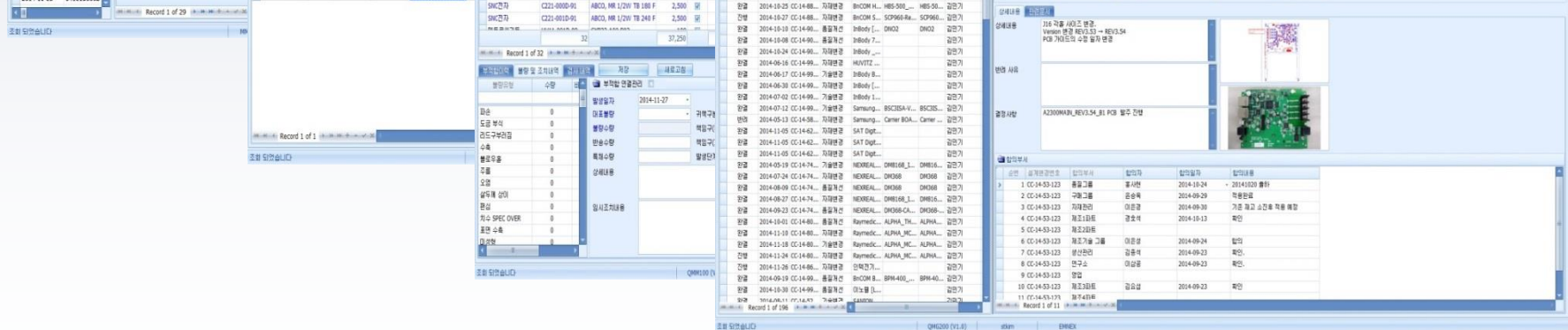
(EX. Purchase order program)



(EX. Materials management program)



(EX. Quality Management program)



(EX. Manufacturing technology program)

## 7. Manufacturing Equipment Overview

(1/3)

Process	Equipment	Qty.	Manufacturer	Specifications
SMT Lines (4 Lines)	Standard type mounter (SMT)	4	Hanwha Semitech	SM471 (2), SM471plus (2)
	Odd-form mounter (SMT)	8	Hanwha Semitech	SM482 (5), SM482plus (3)
	Solder Paste Printer	4	Sj Tech	HP-520SII (3), HP-850S (1)
	Reflow Oven	4	Heller Korea	Heller MK1810III (4), RoHS compliant
	Solder Paste Inspection (3D SPI)	4	Ko Young Technology	Aspire-3 (3D SPI) (1), KY8020-2L (3)
	Automated Optical Inspection (3D AOI)	4	Ko Young Technology	Zenith (3D AOI _In-Line) (4)
	3D CT X-RAY Inspection System	1	SEC	Micro 3D CT X-Ray System
	SMT Mis-insertion Prevention System	1	Jeongwoo Hi-Tech	SMT Placement Error Control System
	NC MASTER S/W	2	SMT KOREA	SMT Programming Software (Version 3.5)
	Nitrogen (N2) Generator	2	Kyultron	N2 GENERATOR, 2 Set
	PCB Router	1	Impact Enterprise	RRS-3100S (PCB Router, 500 × 500 mm)
	Auxiliary Equipment	24	Viscometer, Mixer, Squeegee Blade Cleaner, Mask Cleaner, Tension Gauge, Surface plate, LCR meter, Etc.	
THT Lines (Auto Soldering) (4 Lines)	Wave Soldering Machine	4	Shin Myung	SAS-620 (2), SAS-680LP (2)
	PCB Aqueous Cleaning System	1	Aqueous (USA)	PCB Cleaning System (DI Water)
	PCB Automatic Cleaning System	1	Samwoo	Automatic PCB Cleaning System(3 tanks)
	PCB Dry Ice Cleaning System	1	Innoclean	Dry Ice PCB Cleaning System (High-speed)
	ICT M/C	1	OKANO(Japan)	PCB Inspection (Misplacement / Polarity Error Detection)
	Flying Probe Tester	1	Emerix	Electrical Test (Resistance / Voltage / Current, Misplacement / Polarity Error)
Robotic Soldering Line (1 Line)	Selective Soldering System	2	InterSelect (Germany)	Selective Soldering System (2 Pots, Leaded / Lead-free)
	Pointer Robot soldering	1	MEIKO TECH (Japan)	Robotic Soldering System (1-point)
	Nitrogen (N2) Generator	1	Kyultron	N2 GENERATOR, 1 Set

Process	Equipment	Qty.	Manufacturer	Specifications
<b>Test Assembly Packing Lines</b>	Functional Test Cell Line	12	In-house	Testing & Sub- Assembly Process
	Assembly & Test Rooms	6	In-house	Dedicated Customer Rooms 1-6 (approx. 66-99 m <sup>2</sup> )
	Small Clean Room	1	In-house	Class 1,000 Clean Booth (HEPA Filtered) 2,660 x 2,750 x 2,600 (mm)
	BGA Rework Station	1	Regeni	BGA Reballing (BK-1450)
<b>Coating System (Dedicated Line)</b>	Conformal Coating Robot 1	1	Nanojet	Precision PCB Coating System (In-line)
	Conformal Coating Robot 2	1	Nanojet	Precision PCB Coating System (Off-line)
	Conformal Coating Robot 3	1	PVA (USA)	Precision PCB Coating System (In-line)
	Underfill Curing Oven	1	Core Tech	Underfill Curing Process
	Spray Coating Room (Dedicated)	1	In-house	Dedicated Spray Coating Room
<b>Material Handling &amp; Storage</b>	X-ray SMD Component Counter	2	Nano Dream	SMD Component Counting (X-ray)
	Baking Oven	2	Byum jin/Core Tech	Bare PCB Drying Process
	Dry Cabinet (Moisture Control)	13	Seil Richo	Moisture Control for Components
	Multi ROM Writer	Multiple	ELNEC	40-pin ZIP Socket, 4-Gang and others
	Temperature & Humidity Chamber	5	Hankook System	Temperature & Humidity Control System
	Vacuum Packaging Machine	1	JS Pac	Moisture-proof Vacuum Packaging

Process	Equipment	Qty.	Manufacturer	Specifications
Environmental & ESD Control	Ceiling-mounted Humidification System	28	Seilieco	Installed across entire production area HU-CONs™ System
	Industrial Dehumidifier (210L/Day)	4	MDM	Dehumidification capacity: 210L/day
	Ion blower	16	DIT	MF902A-08 (2 ports) , MF903B-08 (3 ports)
	Air Curtain	11	Nano System	NA-3509DM and others
	Ionizing Air Gun	1	ESD bank	SPG-1
	ESD Tester	3	Shinhan High Tech	ESD Footwear & Grounding Tester
	Large high temperature chamber	1	ALL THREE	0° C – 80° C (Large Chamber, 400 × 300 × 250 cm)
Inspections	Microscope Inspector	1	Sometech	PC & Monitor Integrated
	3D Microscope (40× Magnification)	3	Sometech	PC & Monitor Integrated
	Surface Resistance Tester	1	DESCO(USA)	Handheld Type, High Precision
	Withstanding Voltage Tester (Hipot Tester)	2	Daekwang T&M	High Voltage Withstand Test
	Digital tensile strength meter	1	YuYu	Solder Joint Pull Strength Tester
	Radiation Meter	1	SEC	TERRA - P+
	Coating Thickness Gauge	1		AC-100AS
	XRF (Hazardous Materials Analyzer)	1	Hitachi (Japan)	ED XRF Analyzer, Model: EA1000III
General Measuring Equipment	Various Measurement Tools	60	Torque Meters / Drivers, Hardness Testers, Calibrators, Label Printers, AC/DC Power Supplies, Analog Testers, Oscilloscopes, Illuminance Meters, Surface Roughness Testers, Reel Counter, ESD Testers, etc.	

## 8. Production Capacity & Operation Plan

Current		2026	2027	2028	Remarks
Production Equipment & Line Plan	SMT Lines (4)	4 Lines 1 Shift under review	5 Lines 2 Shifts under review	5 Lines 2 Shifts	1) Line A & D ; Standard SMT 2) Line B & C : Large PCB SMT
	Wave Soldering (4)	4 Lines (maintained) Leaded (1) , Lead-free (3) SAS620 (1) , SAS680LP (3)	4 Lines Leaded(1) , Lead-free (3) SAS620 (1), SAS680LP (3)	4 Lines Leaded (1) , Lead- free (3) SAS620 (1), SAS680LP (3)	1) Line A ; Leaded Wave 2) B/ C/ D ; Lead-free Wave
	Selective Soldering (1)	1 Line (maintained)	1 Line	Expansion to 2 Lines (under review)	
	Functional Test Lines (10)	10 Lines Cleanroom & Repair Center	12 Lines (under review) Cleanroom & Repair Center	15 Lines (under review) Cleanroom & Repair Center	1) In-house test development 2) BGA rework available
	Assembly & Test Rooms (6)	Dedicated customer lines (6 Rooms)	Dedicated customer lines (7 Rooms)	Dedicated customer lines (9 Rooms)	Dedicated customer assembly areas (approx. 66~99 m <sup>2</sup> each)
	Coating Machines (4) + Underfill Process	Coating Machines (4), Underfill System (1)	Coating Machines (5), Underfill System (1)	Coating Machines (5), Underfill System (1)	3-Axis Conformal Coating System
Workforce Plan	Manufacturing	56	63	70	
	Procurement Material Control	Procurement (5) Material Control (7)	13	14	
	Quality Production Control	Quality (8) Production Control (2)	11	12	
	Engineering	7	8	10	
Total Workforce		85	95	106	

## 9. Quality Excellence Program

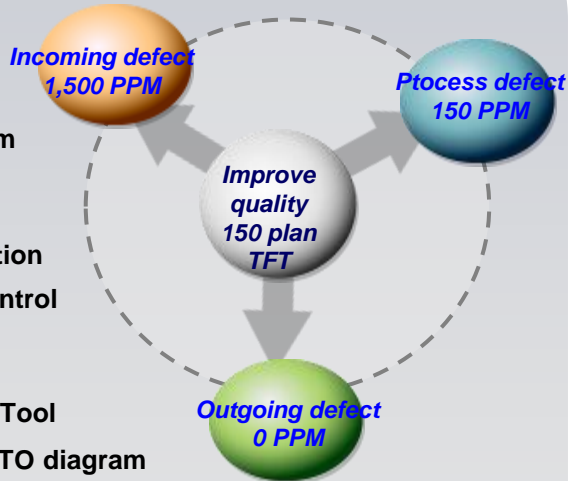
### ■ 150 PPM Quality Improvement Program

#### Quality improvement 150 Operation

- outgoing defects 0 ppm
- process defect 150 ppm
- incoming defect 1,500 ppm
- Strengthen preventive action
- New Customer Quality control

- Analysis & Improvement Tool
  - type analysis – PARETO diagram
  - Trend management – PPM management chart

- Way of Activity
  - Weekly Quality Meeting
  - Monthly Review Meeting
  - Monthly Progress Report



### ■ Quality improvement strategy

◎ Customers require, Quality is 'zero defect' levels.

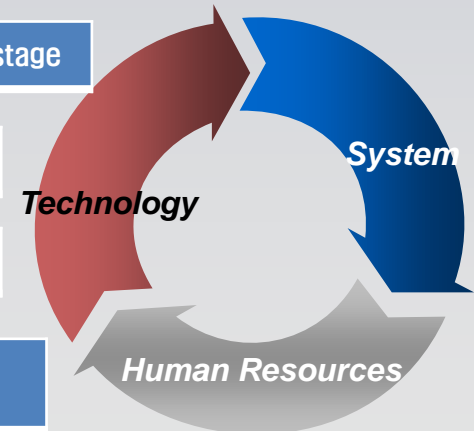
- Even a single defect requires corrective action
- Consistent quality is more critical than defect reduction

1. Improve quality in development stage

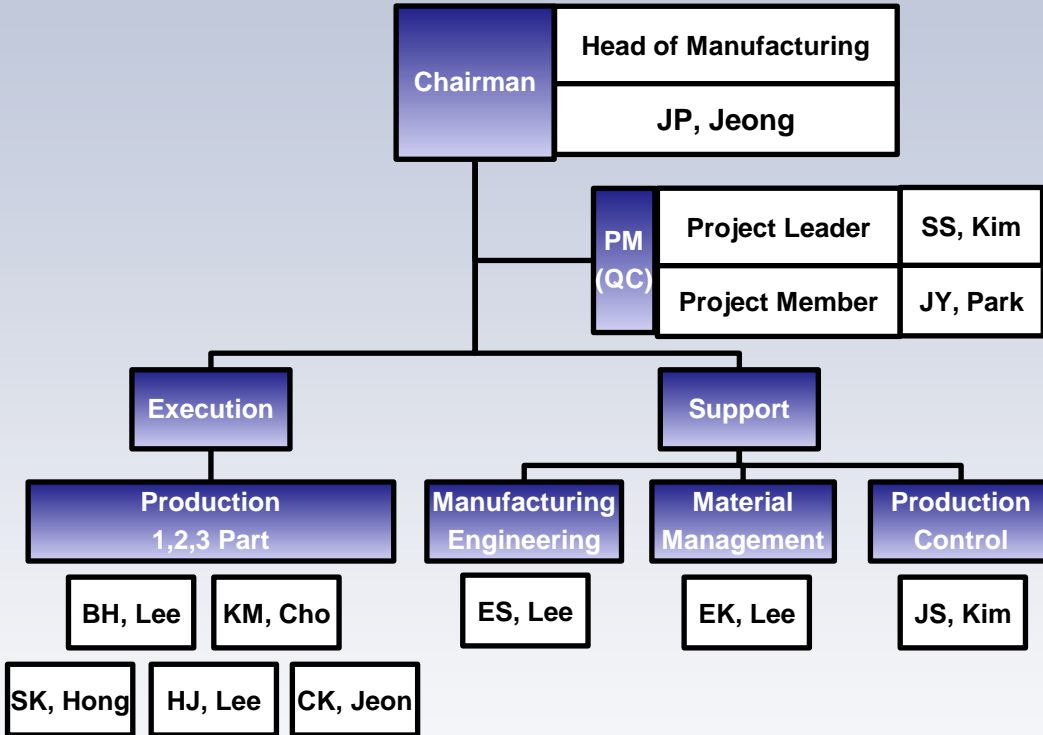
2. Improve manufacturing quality

3. Customer quality satisfaction

4. Strengthen cross-functional collaboration (One Team)



## Quality Improvement Organization



## Quality Improvement Plan

### Early Production Quality Stabilization

#### Development - Initial product quality stabilization

- Pre-check of potential issues before mass production
- Cross-functional issue sharing (Quality / Engineering / Production)
- Intensive monitoring during initial production

### Manufacturing Quality Improvement

#### Improve process quality

- Root cause analysis & recurrence prevention
  - Misplacement and human error analysis
- |                               |                      |
|-------------------------------|----------------------|
| ① Operator skill              | ② System condition   |
| ③ Work environment (3-way 5S) | ④ Operator condition |

### Customer Quality Satisfaction

#### Establish a customer satisfaction process

- Customer feedback analysis & action plan
- Alignment with customer requirements
- Establishing 3-way 5S operation plan to maintain site condition meeting customer expectation

### Roles & Responsibilities

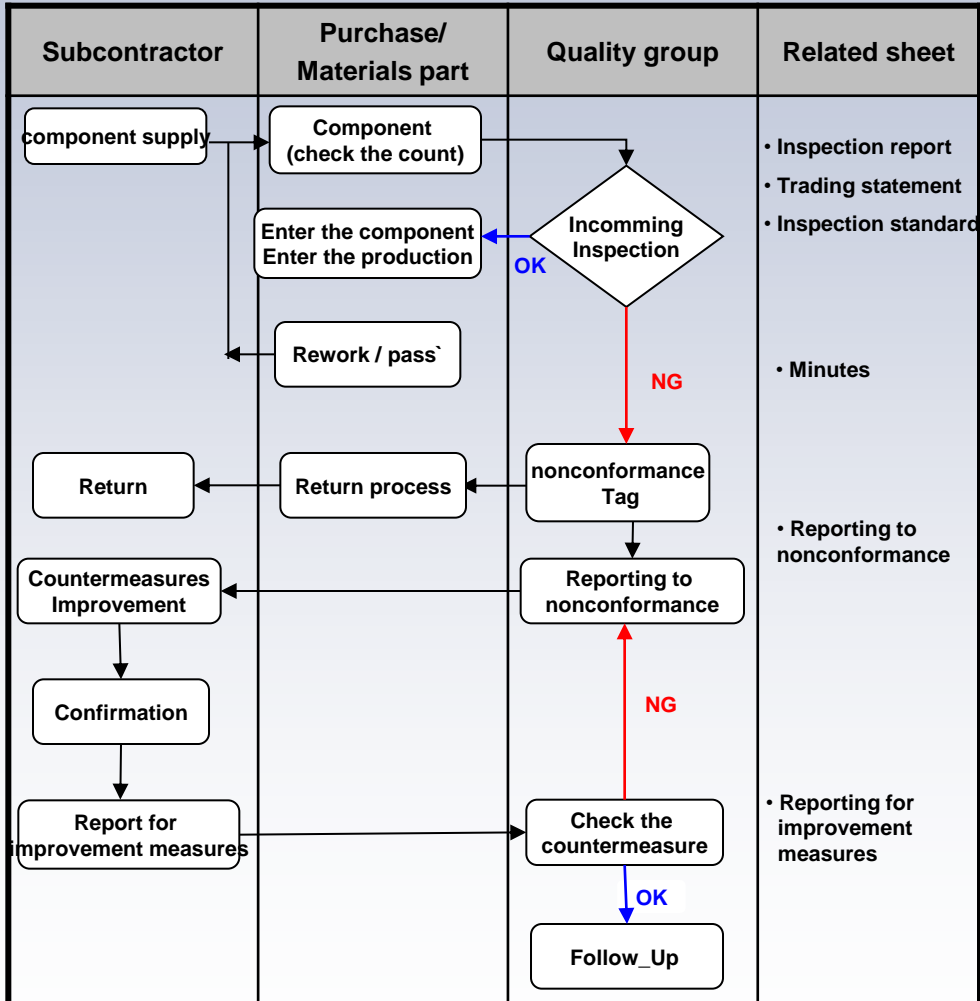
PM

Leads and drives quality improvement activities across the organization. Responsible for planning, coordination, implementation, and performance management.

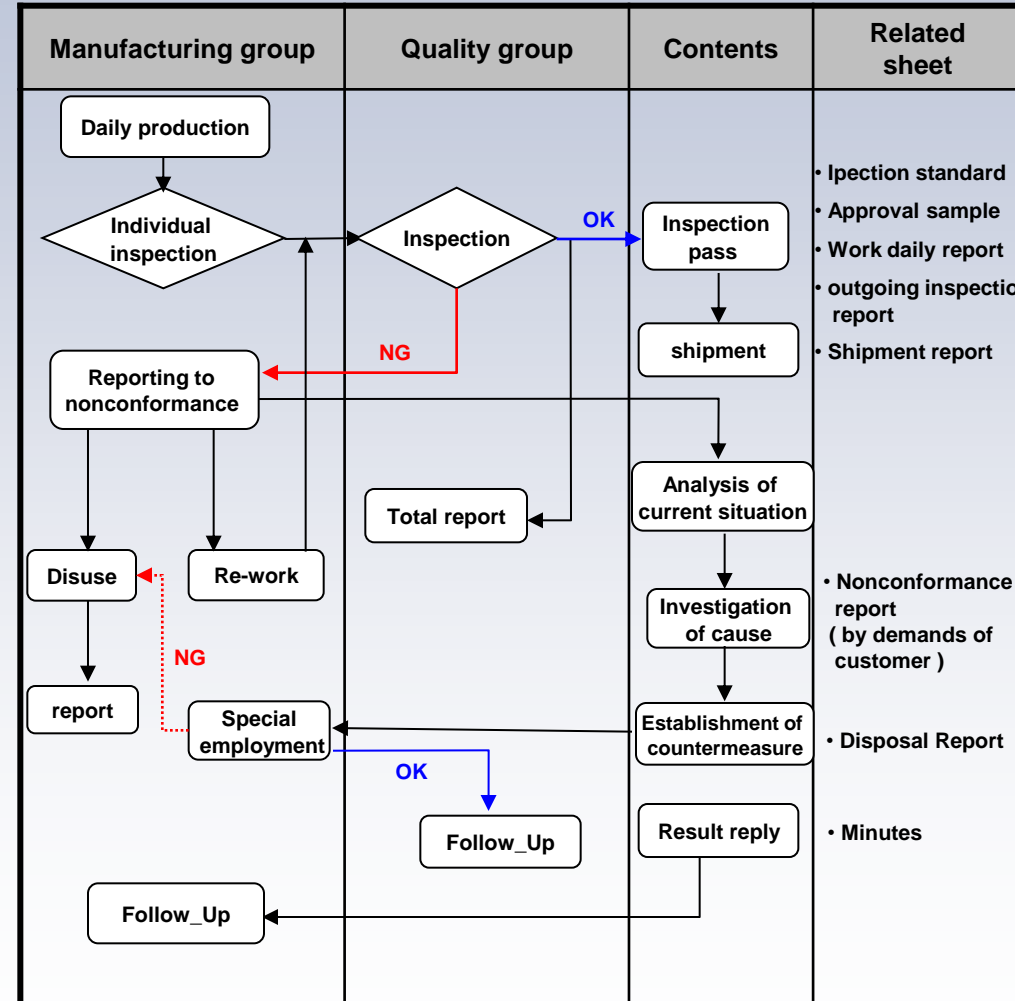
Member

Actively participates in quality improvement activities, including planning, execution, and continuous improvement initiatives.

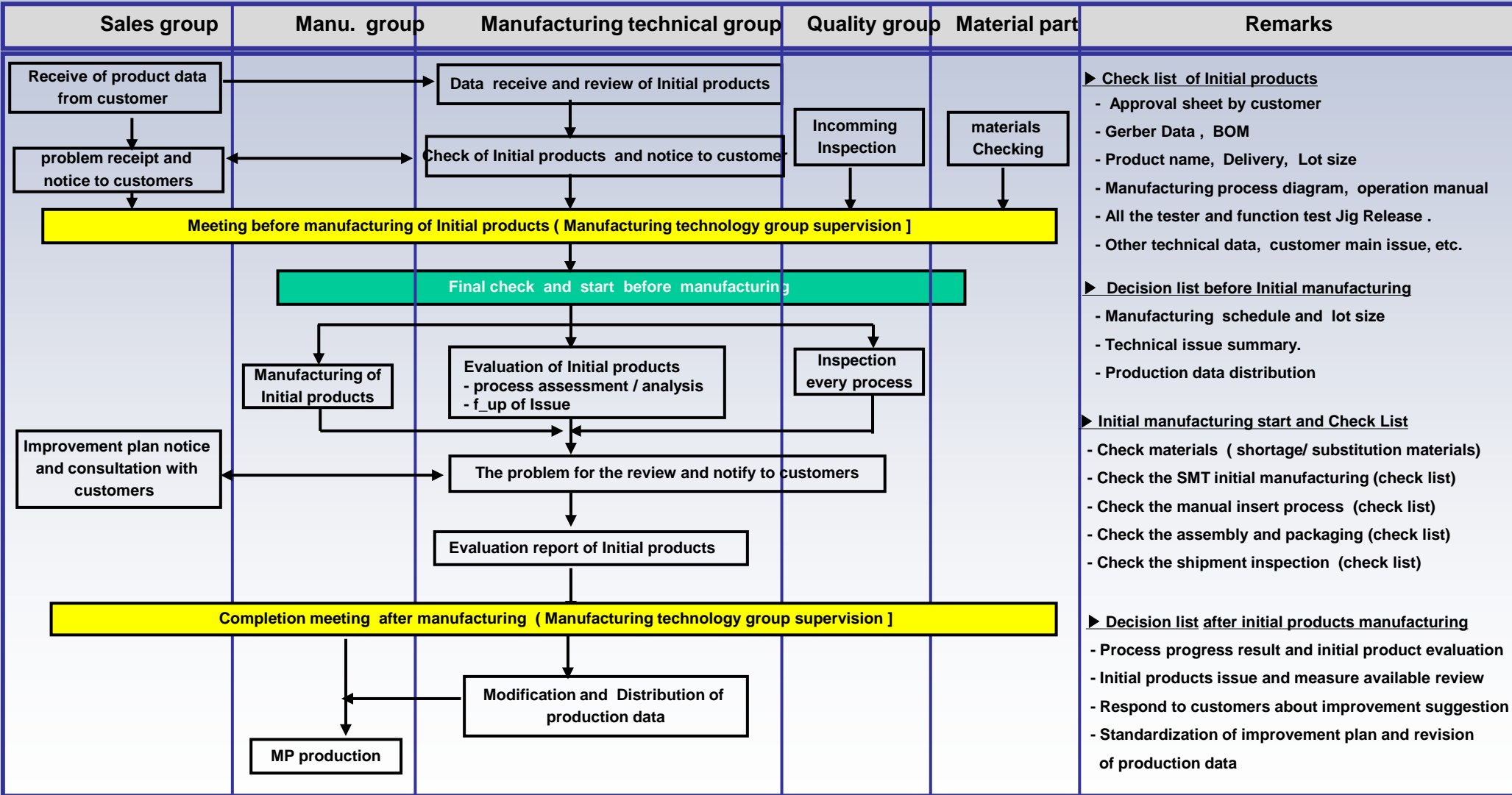
## Incoming Inspection Process



## Outgoing Inspection Process



## Quality process of Initial products



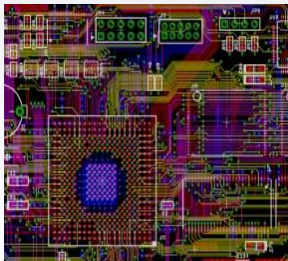
## Check sheet for process flow (every lot)

Ray Affiliate of SAMSUNG				공정이동관리표				품질	승인
모델명		ALPHA_MCU		LOT수	160	납사양	유연납		
구분	시작 일시	종소요 시간(분)	LOT수	불량수	폐기	자주 검사 확인			
공정명	완료 일시		검사수						
자재 출출	2014. 11. 12		150		이진호				
SMT	12. 18:50	19:10			조영호				
SMT조도용 검사 (비전+육안)	12. 18:50		150		장광석				
AOI 검사	11. 13 08:30	10:00	150	150	조영호				
SMT VISUAL	11. 12 10:40	12:20	150	150	사 승애				
수상	11. 15. 15:45		150	150	이해연	경정수 (1/16)			
후작업	11. 16 09:20		150	150	전만수				
수상 VISUAL	11/19 14:40	17:00	150	150	이수희				
조립									
기능검사	11/19 08:40	11:00	150	150	이성우				
포장검사	11/19 11:50	12:30	150	146	김장호				
중점관리항목	1) 불량내역 : U10,U11 - Vendor 확인할 것 (2014.07 초도생산 시, 오삽발생) MCU모델 ▶ C151-0035-63, SIPEX,SP3232EA-L 2) 로트커플러 주의 !!! 고객사 검사 지그 특성으로 인해 TLP185사용불가 (고객사 검토중) ▶ TLP181 or LTV-3567로만 사용 할 것!!! <small>                         방재 처리가 필요한 불량품이 있는 로트(클러스터)는 TLP185로 CE Saturation Voltage가 Max 0.2V로 스페싱(이러닝)으로는 사용하지함.                          설계와 본연의 사용 용량 보다 크므로 0.2V 이하로 설정하여 테스트를 실시하여야함.                          (한정 크기에서 Saturation Voltage가 0.2V 이상으로 나올 경우에만 Pass 되지만, 그 이상으로 나올 경우엔 테스트가 Fail 되어 반제품 불량품이 발생함)                     </small>								
구분	공정 문제점 및 개선 요구사항					작성자			
자재 출출	PCB : 160	EA	REV. ( 1.0D )						
SMT	A line					이진호			
SMT VISUAL	U10,U11 오삽(MAXIM)		U10,U11 맞음(SIPEX)						
수상					김정수 (1/16)				
후작업									
수상 VISUAL									
검사									
포장									
출하검사									

## Check sheet for Initial products

HUNTER TECHNOLOGY		초도품 성적서			신규 생산	품질	승인
검사일자	2014-11-26					11월 26일	11월 26일
모델명	HTMC502J-MVB-Rev.B	LOT수	46		납사양	유연납	
고객사	한터기술	Line	B-Line		검사자	김상순	
NO	Check 사항	OK	NG	해당없음	비고		
1	기술변경 및 생산자료 (PL, 작업지도서) 최신VER 확인	o			VER: ( HTMC502J-MVB-Rev.B )		
2	PCB 외관불량(패턴 벗겨짐, 휘, 오염) 없음 것	o					
3	PCB 피규셀 마크, Guide V-Cut 누락 없음 것	o					
4	PCB 극성 Silk Print 오류 없음 것	o					
5	SPI 과납, 소납, 틀어짐 등 없음 것	o					
6	부품 미출 시 고객사 승인 여부 확인			o			
7	부품 Package 오류 없음 것	o					
8	부품 Spec 오류 없음 것	o					
9	SMT 미삽 이상 없음 것	o			23행 (TOP - R1,R17,R31,R53,R54, R55,R56,R57,R58,R62,R64,R66, BOTTOM - C40,R83,R84,R85,R89,R90, R93,R101,R106,R108,R111)		
10	SMT 오삽(피더검자) 이상 없음 것	o					
11	SMT 역삽(극성) 이상 없음 것	o					
12	PCB 랜드 대비 자재 Package 오류 없음 것 (납땜 상태)	o					
13	마스크 개구부 사이즈 대비 랜드 오류 없음 것	o					
14	핸들링(수합) 실장 POINT 이상 없음 것 (중점관리 POINT)	o					
15	컨베이어 통과 후 PSR 벗겨짐, 오염등 PCB상태 이상없음 것	o					
16	BGA 오삽, 역삽, 미삽, 들뜸 등 없음 것	o			XC3S1400AN-4FGG6761 (U4) AT91SAM9260B-CU (U5)		
17	BGA 외관상태 (팝콘 및 IC 갈라짐) 이상 없음 것	o			XC3S1400AN-4FGG6761 (U4) AT91SAM9260B-CU (U5)		
18	QFP 부위 소납, 소트, 납땜불성 이상 없음 것			o			
19	Oscillator 극성 이상 없음 것	o			SCO-103A 24MHz, 3.3VDC (OSC1)		
20	LED 점등, 색상, 납땜 상태 이상 없음 것	o			SSC-GR101 ; Green (LD1,LD2,LD3,LD4,LD5,LD6,LD7,LD8)		
21	부품 리드 부식 없음 것 -> 존재 시 냉땜 여부 확인	o					
22	매거진 간섭으로 인한 PCB 파손 없음 것	o					
23	HEADER PIN 부품 리드 평탄도 이상 없음 것(냉땜 확인)	o			A2-6PA-2.54-DSA 2.54mm (HD1) A2-2PA-2.54-DSA 2.54mm (HD2) A1-20PA-2.54DSA,2.54mm (HD3)		
중점관리항목 (고객사 요구사항)	2. 유사 부품 주의. TP578601DCQ [Ref* U2] TP578618DCQ [Ref* U1]						
NO	문제점	임시조치	개선 요청사항	담당자	참고자료	개선여부	
1	AT91SAM9260B-CU (U5) 1번 표식 IC상에 2개가 존재하여 작업시 실장 위치 혼동됨	Mouser 실물 확인후 실장 진행	정품자체 인지 확인 필요.				
2	Crystal SSP-17-F, 32.768KHz (XT1) 현품표 없이 수기 입고됨. 용량값 표기가 안되어 있음	사급자재	현품표 부착 및 용량값등 정확한 정보 기입 요청.				

## 10. Design & Technology



### ● PCB artwork (design)

- NX7/ NX70/ NX700 PLC PCB ARTWORK
- ROBOT Controller PCB ARTWORK
- Servo Driver PCB ARTWORK
- OLED Encapsulation Inkjet driver (SG1024)
- LCD Encapsulation Inkjet driver ( V1, V2, V3)
- Elevator controller board
- SMART GLASS Controller

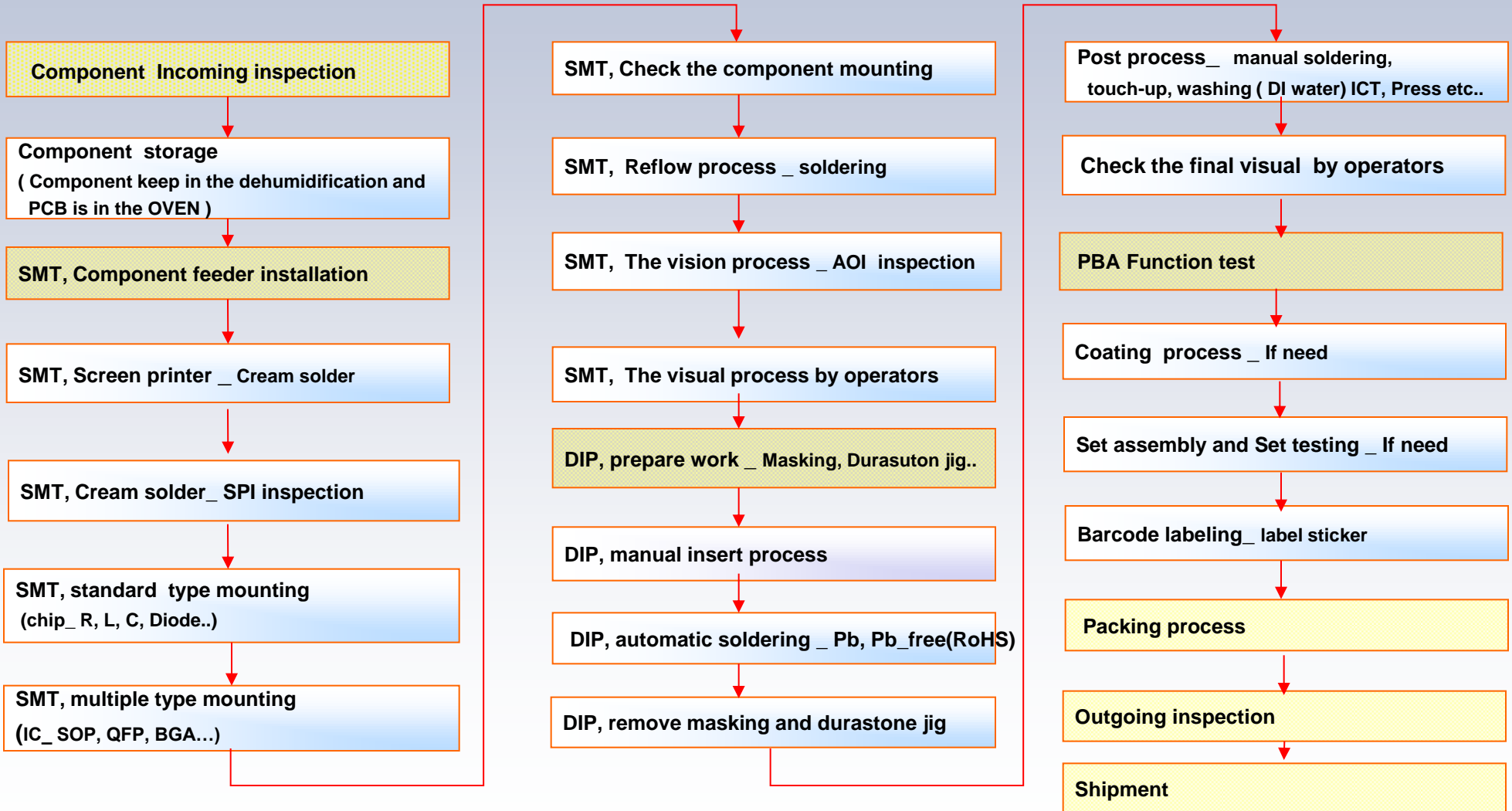
### ● Inspection equipment and function jig

- PLC positioning module inspection equipment
- Firmware download Jig design
- Inkjet driver function jig design
- Elevator controller function jig design
- LED Power mass production process jig design

### ● Plan and Engineering (technology]

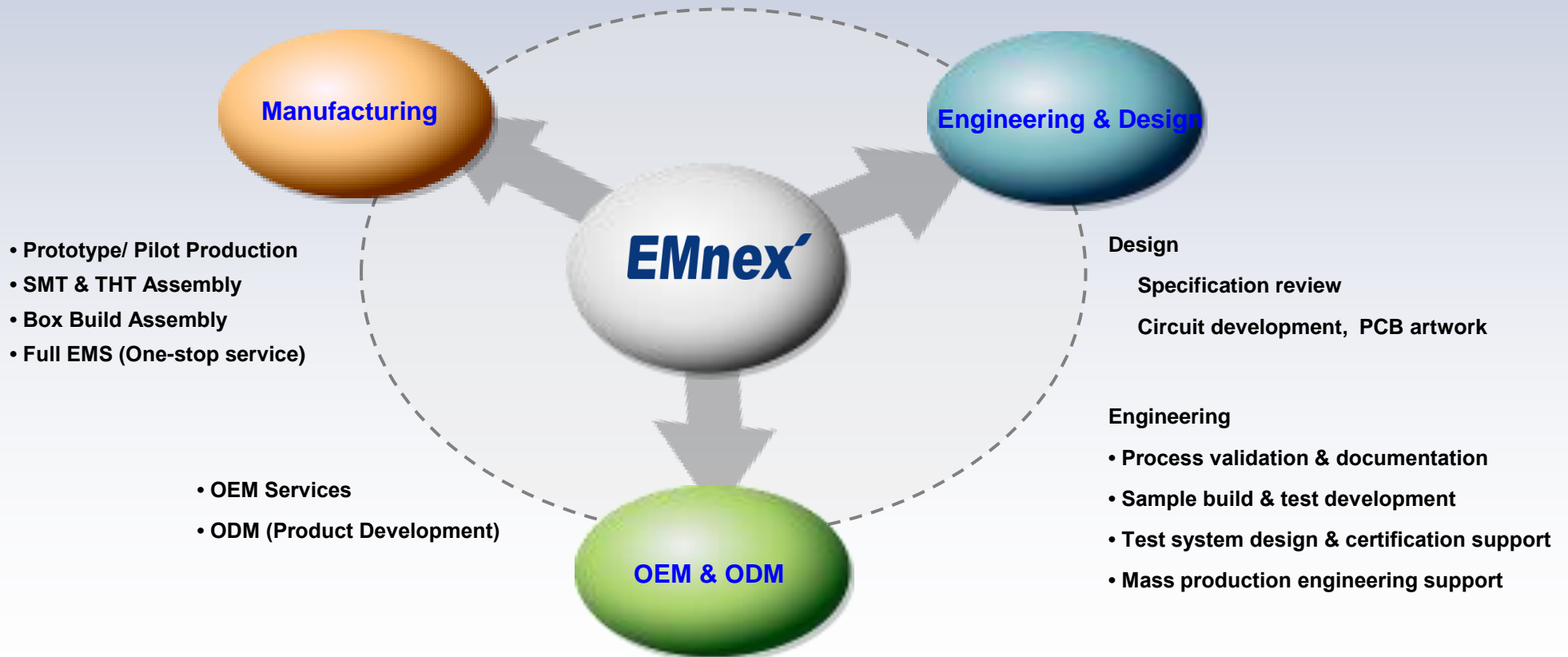
- NX70/ NX700 PLC Engineering and CE/ UL approval
- I/O ASIC Development (circuit -> FPGA -> ASIC)
- Ultrasonic docking control module development.
- EtherCAT I/F & SERCOS module engineering
- Phase control B'D engineering
- AGV control system engineering
- Laser detector control system engineering
- Ultrasound Docking B'D development.
- OLED Inkjet driver ( SG1024 driver ) engineering
- LCD Inkjet driver ( Jet driver V1, V2 ) engineering
- OLED Inkjet driver ( Jet driver V3 ) engineering
- Elevator controller board development.
- SMART GLASS Controller development.
- LED Power module development.
- OLED KM Driver (KM V1,V2,V3) engineering
- Pulse DC Generator development .
- etc .....

### 11. Manufacturing process diagram



## 12. EMNEX Business

EMNEX provides end-to-end EMS solutions, from engineering and PCB artwork to sourcing, assembly (SMT & THT), testing, coating, and box build. We support both low-volume, high-mix and mass production.



■ Workplace Environment

Indoor Lounge (3F)



Cafeteria



Table tennis court



Training Room



Rest Area



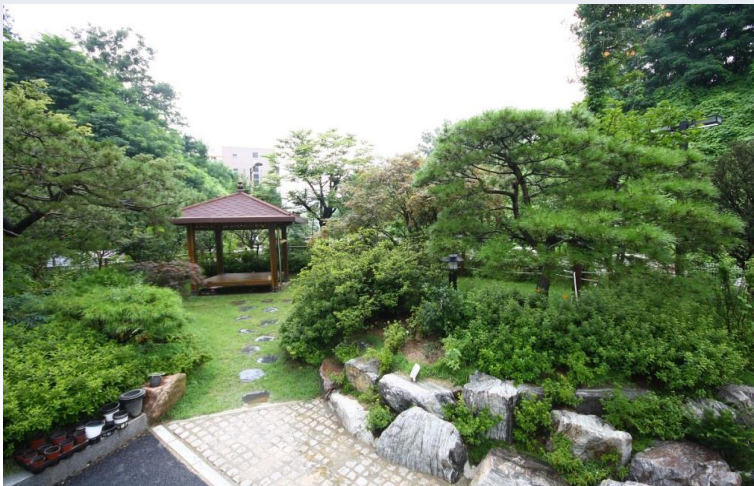
Outdoor Lounge (2F)



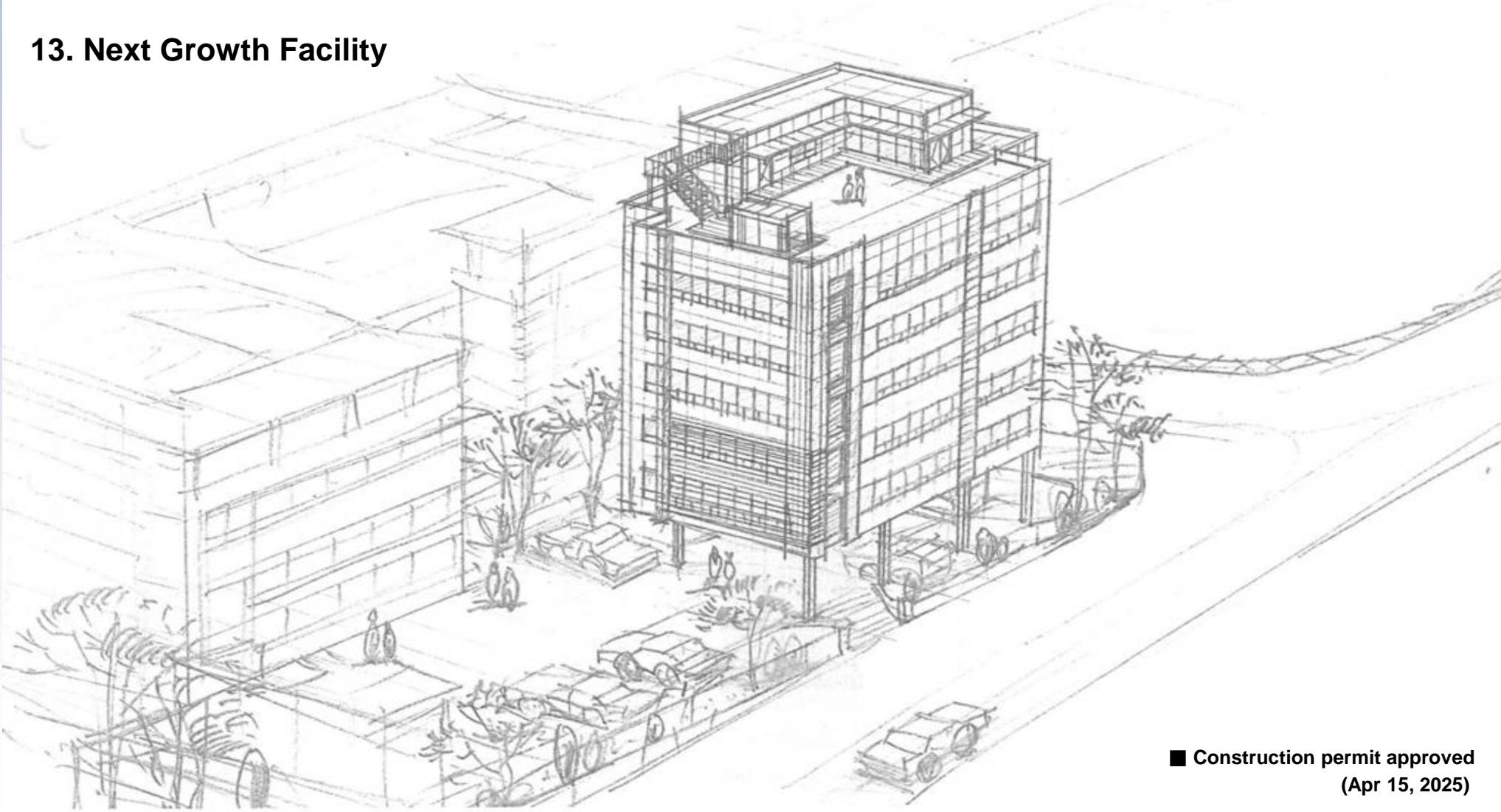
Outdoor Sports Court



Company Garden



### 13. Next Growth Facility



■ Construction permit approved  
(Apr 15, 2025)



■ Construction permit approved  
(Apr 15, 2025)

### 13. Next Growth Facility

- Construction permit approved  
(Apr 15, 2025)





Thank you!

